OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20V-550

Manufacturer Name: Ford Motor Company

Submission Date: SEP 10, 2020 NHTSA Recall No.: 20V-550 Manufacturer Recall No.: 20S49



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved : 165 Estimated percentage with defect : 100 %

Vehicle Information:

Vehicle 1: 2019-2020 Ford Edge Vehicle Type: LIGHT VEHICLES

Body Style : ALL Power Train : GAS

Descriptive Information: On July 24, 2020, Borg Warner provided Ford with a serial number list of start stop

accumulators identified as missing torque values on endcap bolts. The missing

torque values may indicate missing or improperly torqued endcap bolts.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

Production Dates: NOV 16, 2018 - JUN 18, 2020

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2020-2020 Ford Escape

Vehicle Type: LIGHT VEHICLES

Body Style : ALL Power Train : GAS

Descriptive Information: On July 24, 2020, Borg Warner provided Ford with a serial number list of start stop

accumulators identified as missing torque values on endcap bolts. The missing

torque values may indicate missing or improperly torqued endcap bolts.

Production Dates: AUG 29, 2019 - JUL 09, 2020

VIN Range 1 : Begin : NR End : NR Not sequential

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Vehicle 3:	2019-2020 Ford Transit Connect				
Vehicle Type :	LIGHT VEHICLES				
Body Style :					
Power Train :	GAS				
Descriptive Information :	On July 24, 2020, Borg Warner provided Ford with a serial number list of start stop accumulators identified as missing torque values on endcap bolts. The missing torque values may indicate missing or improperly torqued endcap bolts.				
Production Dates:	JUN 29, 2019 - JUL 03, 2020				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential
	2020-2020 Lincoln Corsair				
V -	LIGHT VEHICLES				
Body Style :					
Power Train:					
Descriptive Information :	On July 24, 2020, Borg Warner provided Ford with a serial number list of start stop accumulators identified as missing torque values on endcap bolts. The missing torque values may indicate missing or improperly torqued endcap bolts.				
Production Dates:	AUG 29, 2019 - JUL 09, 2020				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential
Vehicle Type : Body Style : Power Train :	GAS On July 24, 2020	S), Borg Warner		d Ford with a serial numb	
Production Dates :	accumulators identified as missing torque values on endcap bolts. The missing torque values may indicate missing or improperly torqued endcap bolts. NOV 16, 2018 - JUN 18, 2020				
VIN Range 1:		NR	End:	NR	☐ Not sequential
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Description of Defect :					

Description of the Defect: The affected vehicles are equipped with a start stop accumulator that may have

missing or loose bolts.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Missing or loose bolts on the start stop accumulator endcap could result in a

transmission oil leak and may progress to a loss of transmission function. A transmission oil leak in the presence of an ignition source may increase the

risk of fire.

Description of the Cause: An error in the supplier's assembly line software logic allowed start stop

Identification of Any Warning that can Occur:

accumulators to be released from the supplier's automated bolt torque station with two bolts either not installed or not torqued to specification.

Identification of Any Warning A wrench light may illuminate.

Involved Components:

Component Name 1: Auto Start/Stop Accumulator

Component Description: Automatic engine restart aid

Component Part Number: JM5Z-7P184-B

Supplier Identification:

Component Manufacturer

Name: Borg Warner Transmission Systems

Address: 600 Highway 32 East

Water Valley MISSISSIPPI 38965

Country: United States

Chronology:

On July 16, 2020, Borg Warner informed Ford that it had shipped 10 suspect start stop accumulators to the Ford Livonia Transmission Plant with two of the four endcap bolts potentially missing or loose.

On July 24, 2020, Borg Warner provided Ford with a serial number list of 173 start stop accumulators (going back to late 2018) with missing torque data that were delivered to the Ford Livonia Transmission Plant. Eight of the accumulators were contained and 165 built into vehicles.

On July 28, 2020, Engineering brought the topic into the Critical Concerns Research Group (CCRG). Testing showed that the accumulator endcap would not likely meet design life requirements with missing or improperly torqued endcap bolts.

On September 2, 2020, Ford's Field Review Committee approved a field service action.

Ford is not aware of any reports of accidents or injuries related to this condition.

Description of Remedy:

Description of Remedy Program: Owners will be notified by mail and instructed to take their vehicle to a

Ford or Lincoln dealer to have the start stop accumulator removed and

replaced. There will be no charge for this service.

How Remedy Component Differs The remedy component has four endcap bolts properly installed

from Recalled Component:

Identify How/When Recall Condition On July 16, 2020, Borg Warner corrected the assembly line logic to prevent

was Corrected in Production: accumulators from passing without properly installed and torqued endcap

bolts.

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on September 9, 2020.

Mailing of owner notification letters is expected to begin September 21,

2020 and is expected to be completed by September 25, 2020.

Planned Dealer Notification Date: SEP 09, 2020 - SEP 09, 2020 Planned Owner Notification Date: SEP 21, 2020 - SEP 25, 2020

^{*} NR - Not Reported