OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

19V-633

Manufacturer Name: Ford Motor Company

NHTSA Recall No.: 19V-633
Manufacturer Recall No.: 19C07



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 639,137

Estimated percentage with defect : 1%

Vehicle Information:

Vehicle 1: 2020-2020 Ford Escape

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : NR

Descriptive Information: Affected vehicles are equipped with a manual driver and/or passenger's front seat

back recliner mechanism.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

7,851 2020MY Ford Escapes are affected.

Production Dates: APR 03, 2019 - SEP 21, 2019

VIN Range 1: Begin: NR End: NR

Vehicle 2: 2018-2020 Ford F-150

Vehicle Type : LIGHT VEHICLES Body Style : PICKUP TRUCK

Power Train: NR

Descriptive Information: Affected vehicles are equipped with a manual driver and/or passenger's front seat

back recliner mechanism.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

	228,388 Ford F-	150 are affecte	d.				
Production Dates:	SEP 10, 2018 - A	UG 31, 2019					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 3:	2019-2020 Ford	F-Super Duty:	F-250, F	F-350, F-450, & F-55	50		
	2019-2020 Ford F-Super Duty: F-250, F-350, F-450, & F-550 LIGHT VEHICLES						
V 1	: PICKUP TRUCK						
Power Train :							
	Affected vehicles are equipped with a manual driver and/or passenger's front seat back recliner mechanism.						
	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.						
	233,032 Ford F-	Super Duty (F-2	250, F-3	50, F-450, & F-550)	are affected.		
Production Dates :	SEP 09, 2018 - A	UG 30, 2019					
VIN Range 1:	Begin :	NR	End:	NR	■ Not sequential		
	NR Affected vehicles back recliner me These vehicles a this action to spe line (1-866-436-specific information Systems 7,245 Ford Experiments of the control	s are equipped echanism. re not produce ecific vehicles contion regarding tem (OASIS) da	d in VIN an best ntacting the vehic tabase.	order. Information be obtained by eith a local Ford or Lind cles from the Ford (or passenger's front seat n as to the applicability of er calling Ford's toll-free coln dealer who can obtain On-line Automotive Service Not sequential		
	NR	s are equipped	with a n	nanual driver and/c	or passenger's front seat		

	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.						
87,464 2019MY Ford Explorers are affected. Production Dates: SEP 08, 2018 - MAR 03, 2019							
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential			
Vehicle Type : Body Style : Power Train :							
66,780 2020MY Ford Explorers are affected.							
Production Dates: NOV 21, 2018 - SEP 22, 2019							
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential			
Vehicle Type : Body Style : Power Train :	NR Affected vehice mechanisms. These vehicle this action to line (1-866-4) specific information S	cles are equi s are not pro specific vehi 36-7332) or mation regar system (OAS	pped with rear outboard ma oduced in VIN order. Informaticles can best be obtained by by contacting a local Ford or eding the vehicles from the Fo	nual seat back recliner ation as to the applicability of either calling Ford's toll-free Lincoln dealer who can obtain ord On-line Automotive Service			
D 1 D			iator are affected.				
Production Dates: APR 12, 2019 - SEP 22, 2019							
VIN Range 1 :	Begin:	NR	End: NR	☐ Not sequential			
	8		Elia . Titi	Not sequential			

Description of Noncompliance:

Description of the The manual seat recliner mechanism may be missing the third pawl required

Noncompliance: for seatback strength.

Front seats: Certain 2018-2020 MY F-150, 2019-2020 MY F-Super Duty,

2018-2019 MY Explorer, 2019-2020 MY Expedition, and 2020 Escape vehicles.

Rear outboard seats: Certain 2020 MY Explorer and Aviator vehicles.

FMVSS 1: 202 - Head restraints

FMVSS 2: 207 - Seating systems

Description of the Safety Risk: A seatback with an improperly assembled recliner mechanism may have

reduced strength and may not adequately restrain an occupant in a crash,

increasing the risk of injury.

Description of the Cause: Improper machine setup on an assembly line at the seat recliner supplier.

Identification of Any Warning An improperly assembled recliner mechanism may result in a loose seatback,

that can Occur: or a seatback that appears to be leaning rearward on one side.

Supplier Identification:

Component Manufacturer

Name: Faurecia

Address: 2800 High Meadow Circle

Auburn Hills MICHIGAN 48326

Country: United States

Chronology:

NR

Description of Remedy:

Description of Remedy Program: Owners will be notified by mail and instructed to take their vehicle to a

Ford or Lincoln dealer to have the seat structure inspected and replaced if

required.

There will be no charge for this service.

Ford is excluding reimbursement for costs because the original warranty

program would provide for a free repair for this concern.

Ford will forward a copy of the notification letters to dealers to the agency

when available.

How Remedy Component Differs Suspect parts may contain a quality concern where the third pawl is from Recalled Component: missing from the manual seatback recliner mechanism. The remedy component was produced after the quality concern was identified and

preventative corrective actions were implemented.

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on August 29, 2019. Mailing

of owner notification letters is expected to begin October 21, 2019 and is

expected to be completed by October 25, 2019.

Updated dealer notification to occur on October 1, 2019.

Planned Dealer Notification Date: AUG 29, 2019 - AUG 29, 2019

Planned Owner Notification Date: OCT 21, 2019 - OCT 25, 2019

* NR - Not Reported