OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-633

Manufacturer Name: Ford Motor Company

Submission Date: AUG 28, 2019 NHTSA Recall No.: 19V-633 Manufacturer Recall No.: 19C07



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 482,520 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2019-2020 Ford F-Super Duty: F-250, F-350, F-450, & F-550

Vehicle Type: LIGHT VEHICLES Body Style: PICKUP TRUCK

Power Train: NR

Descriptive Information: Affected vehicles are equipped with a manual driver and/or passenger's front seat

back recliner mechanism.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

193,705 Ford F-Super Duty (F-250, F-350, F-450, & F-550) are affected.

Production Dates: SEP 09, 2018 - JUL 22, 2019

End: NR Not sequential VIN Range 1 : Begin : NR

Vehicle 2: 2020-2020 Lincoln Aviator

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: NR

Descriptive Information: Affected vehicles are equipped with rear outboard manual seat back recliner

mechanisms.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

416 2020MY Lincoln Aviator are affected.							
Production Dates :							
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential			
Valatala 9.	9010 9090 Fami	JE 150					
	2018-2020 Ford						
V 2	LIGHT VEHICLE	ı.S					
Power Train :	PICKUP TRUCK						
		. 1	11.				
Descriptive information :	Affected vehicles are equipped with a manual driver and/or passenger's front seat back recliner mechanism.						
	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.						
	206,537 Ford F-	-150 are affecte	d.				
Production Dates: SEP 11, 2018 - AUG 07, 2019							
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential			
Vehicle Type : Body Style : Power Train :	NR Affected vehicle back recliner methods action to spline (1-866-436 specific information Systems 16,734 Ford Experience of the control of t	es are equipped echanism. The not produce ecific vehicles of the control of the		to the applicability of alling Ford's toll-free dealer who can obtain			
Vohiala 5.	2018-2019 Ford	l Evnloror					
	LIGHT VEHICLE	-					
Body Style :							
Power Train :							
			with a manual driver and/or pa	assenger's front seat			

Not sequential

	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.							
	61,487 2019MY Ford Explorers are affected.							
Production Dates:	SEP 09, 2018 - N	MAR 03, 2019						
VIN Range 1:1	Begin :	NR	End:	NR	☐ Not sequential			
Vehicle Type : Body Style : Power Train :								
	13,641 2020MY			ected.				

Description of Noncompliance:

VIN Range 1: Begin:

Description of the The manual seat recliner mechanism may be missing the third pawl required

Noncompliance: for seatback strength.

Production Dates: NOV 21, 2018 - AUG 21, 2019

Front seats: Certain 2018-2020 MY F-150, 2019-2020 MY F-Super Duty,

End: NR

2018-2019 MY Explorer, and 2019-2020 MY Expedition vehicles.

Rear outboard seats: Certain 2020 MY Explorer and Aviator vehicles.

FMVSS 1: 202 - Head restraints FMVSS 2: 207 - Seating systems

Description of the Safety Risk: A seatback with an improperly assembled recliner mechanism may have

reduced strength and may not adequately restrain an occupant in a crash,

increasing the risk of injury.

NR

Description of the Cause: Improper machine setup on an assembly line at the seat recliner supplier.

Identification of Any Warning An improperly assembled recliner mechanism may result in a loose seatback,

that can Occur: or a seatback that appears to be leaning rearward on one side.

Supplier Identification:

Component Manufacturer

Name: Faurecia

Address: 2800 High Meadow Circle

Auburn Hills MICHIGAN 48326

Country: United States

Chronology:

NR

Description of Remedy:

Description of Remedy Program: Owners will be notified by mail and instructed to take their vehicle to a

Ford or Lincoln dealer to have the seat structure inspected and replaced if

required.

There will be no charge for this service.

Ford is excluding reimbursement for costs because the original warranty

program would provide for a free repair for this concern.

Ford will forward a copy of the notification letters to dealers to the agency

when available.

How Remedy Component Differs Suspect parts may contain a quality concern where the third pawl is from Recalled Component: missing from the manual seatback recliner mechanism. The remedy component was produced after the quality concern was identified and

preventative corrective actions were implemented.

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on August 29, 2019. Mailing

of owner notification letters is expected to begin October 7, 2019 and is

expected to be completed by October 11, 2019.

Planned Dealer Notification Date: AUG 29, 2019 - AUG 29, 2019

Planned Owner Notification Date: OCT 07, 2019 - OCT 11, 2019